

Chartwell C-515.72HRW

TECHNICAL DATA

ADHESION PROMOTERS

ZERO VOC ADDITIVE

GENERAL DESCRIPTION: An increased reactivity amino functional metal organic adhesion promoter synthesized with a stabilized neutralized metal complex. The product is supplied as a solution in water.

PHYSICAL PROPERTIES:

Physical form	Clear liquid
Color	pale yellow
Metal content (Total %)	7.3 - 7.9
Complexed organics	33.8 - 34.6
Specific gravity (g/ml)	1.18
pH (1% soln)	8.32
Active matter (wt %)	33.12
Solvent	water
Organofunctionality	amino
Neutralizing agent:	MEA

APPLICATION:

Coatings, Adhesives & Inks: Will improve adhesion to all metals with accompanying improved salt fog resistance, reduction of creep at the scribe, and reduced blistering; AND improved adhesion to plastics, ceramics, concrete and wood. In WB exterior primers and deck stains, will eliminate peeling on wood substrate. In foundry core, will improve bonding between sand and phenolic, urethane and similar binders.

- **Water-Borne Coatings:** For acrylic, styrenated acrylic, phenolic, PUD and alkyd coatings having pH 7-11. Use level 0.35 - 1.4 wt per cent on polymer solids*.
- **2K Epoxy and 2K Urethane:** Always add to hardener (epoxies) or polyol (urethanes). Use level 0.35 - 1.4 wt. per cent on polymer solids*.

PROCEDURE:

1. **Water-Borne:** Post add at **0.35 - 1.4 wt per cent on polymer solids***. Mix with conventional paddle-type mixer.
2. **2K Epoxy and 2K Urethane:** Optimum performance is achieved when added to the hardener (epoxies) or polyol (urethanes). **Product must be high shear mixed with a Cowles type mixer. Milling alone is not sufficient. Use Level 0.35 - 1.4 wt per cent on polymer solids*.**

**Plus organic pigment weight if applicable*

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Chartwell International, Inc.
100 John Dietsch Blvd. Attleboro Falls, MA 02763/ USA

For further information, visit our website: www.chartwellintl.com
Or contact us by: Telephone (508) 695-1690 or Fax (508) 699-6693